

	learn specific stretching and strengthening exercises, and how to perform "risky positions" in the safest manner possible.
	Because their workers are involved in hands-on work activities, the training at Crown Packaging and Smurfit-MBI has also focused on manual material handling. Lifting is a trouble zone for both companies, so workers are taught the difference between the "ideal lift" and the "actual lift," and how to protect themselves when the situation does not allow for the "ideal."
	"Workers will often try to carry loads that are too heavy so that they don't have to go back and forth as often," explains Bob Kirk, personnel supervisor for Smurfit-MBI. "But that leads to a grip that is unsafe. The training has increased awareness so that employees are encouraged not to put themselves at risk."
	Along with increasing safety awareness, the training is successful because it incorporates employee input. Susan Rock explains, "Employees are your greatest resource in ergonomics. They do the job. They know what it feels like. And most of them can tell you the solution — they just need a little coaxing to implement it."
	As this ongoing ergonomics training takes hold, both Smurfit-MBI and Crown Packaging are experiencing positive employee feedback and tangible results. "In a labour intensive environment, it's important to provide the necessary tools to protect employees from strain injuries," says Bob Kirk. "And overall, we're seeing far fewer repetitive strain injuries than before.
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